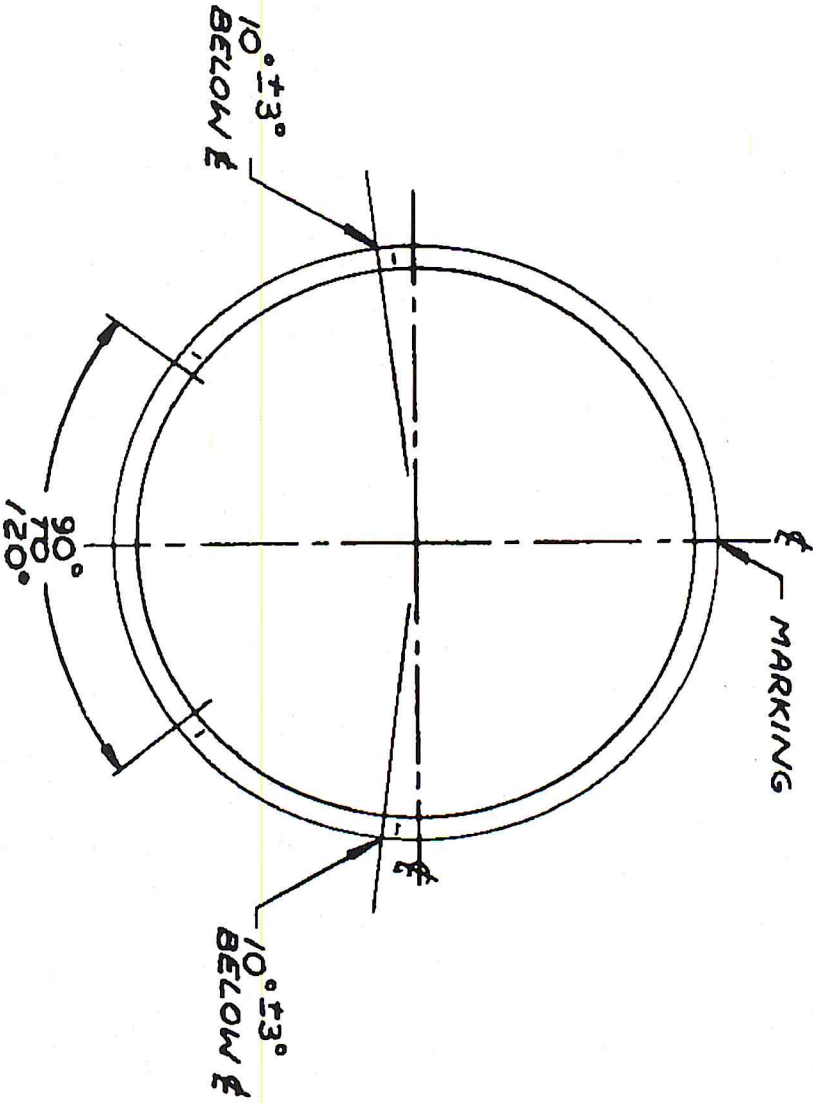


TABLE 5 Perforations^A



Dimension t , min
0.120
0.180
0.240

Nominal Diameter, in.	Minimum Rows of Perforations	Hole Size ^A		Hole Spacing ^A	
		mm	in.	mm	in.
4	2	4.8 to 9.7	3/16 to 3/8	82.55 ± 6.35	3 1/4 ± 1/4
			3/16 to 3/8	82.55 ± 6.35	3 1/4 ± 1/4
6	4	4.8 to 9.7	3/16 to 3/8	82.55 ± 6.35	3 1/4 ± 1/4
			3/16 to 3/8	82.55 ± 6.35	3 1/4 ± 1/4
8	4	4.8 to 9.7	3/16 to 3/8	82.55 ± 6.35	3 1/4 ± 1/4
			3/16 to 3/8	82.55 ± 6.35	3 1/4 ± 1/4

^ACombination of hole size and spacing of holes shall provide a minimum inlet area greater than 0.2200 in.²/ft of pipe (that is, ² 3/16-in. holes at 3-in. center would permit a 0.2206-in.² area).

² Rows